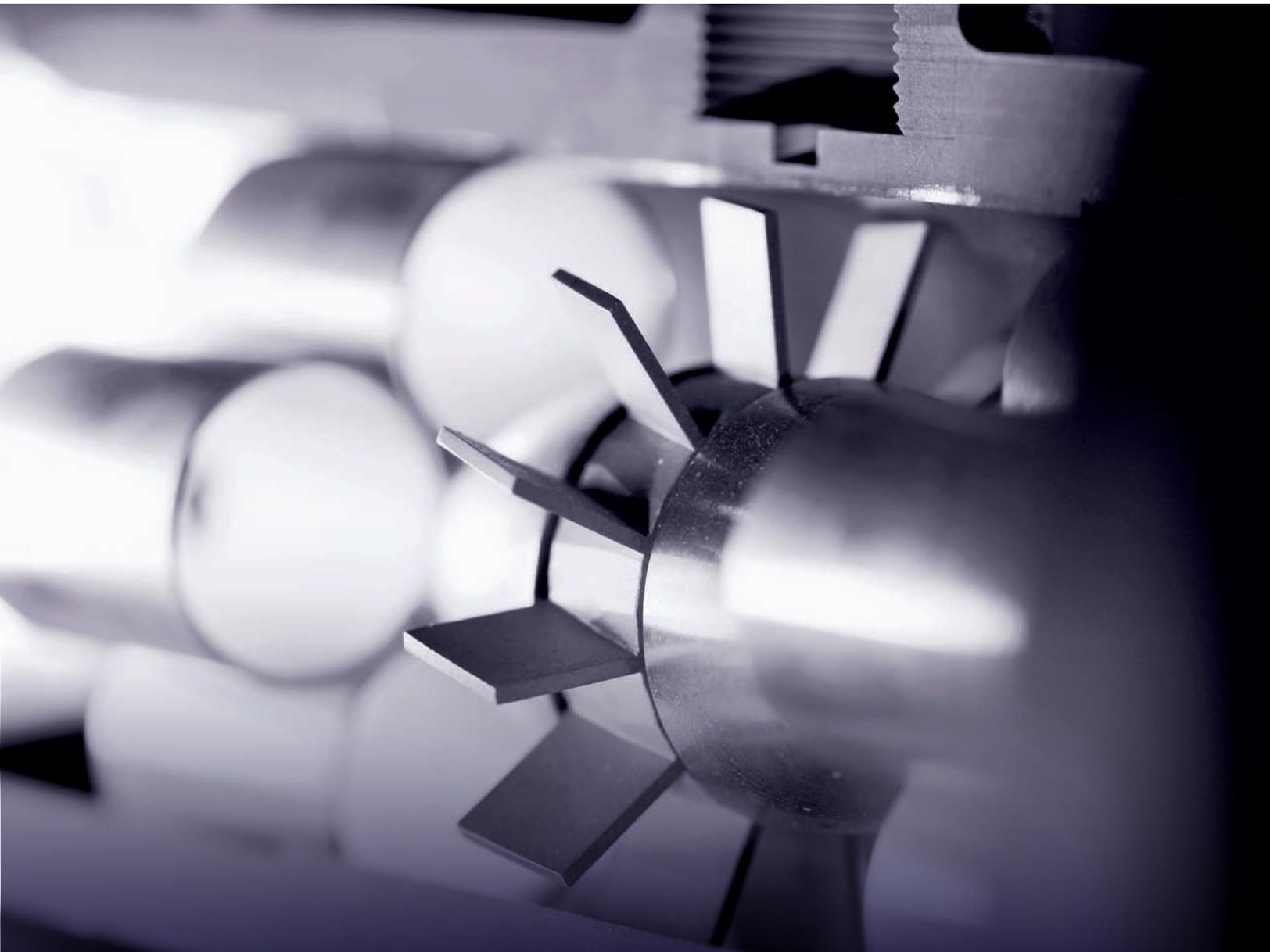


+ Gas Turbine Flowmeters

Robust performance and maximized
availability across a range of applications



Introduction

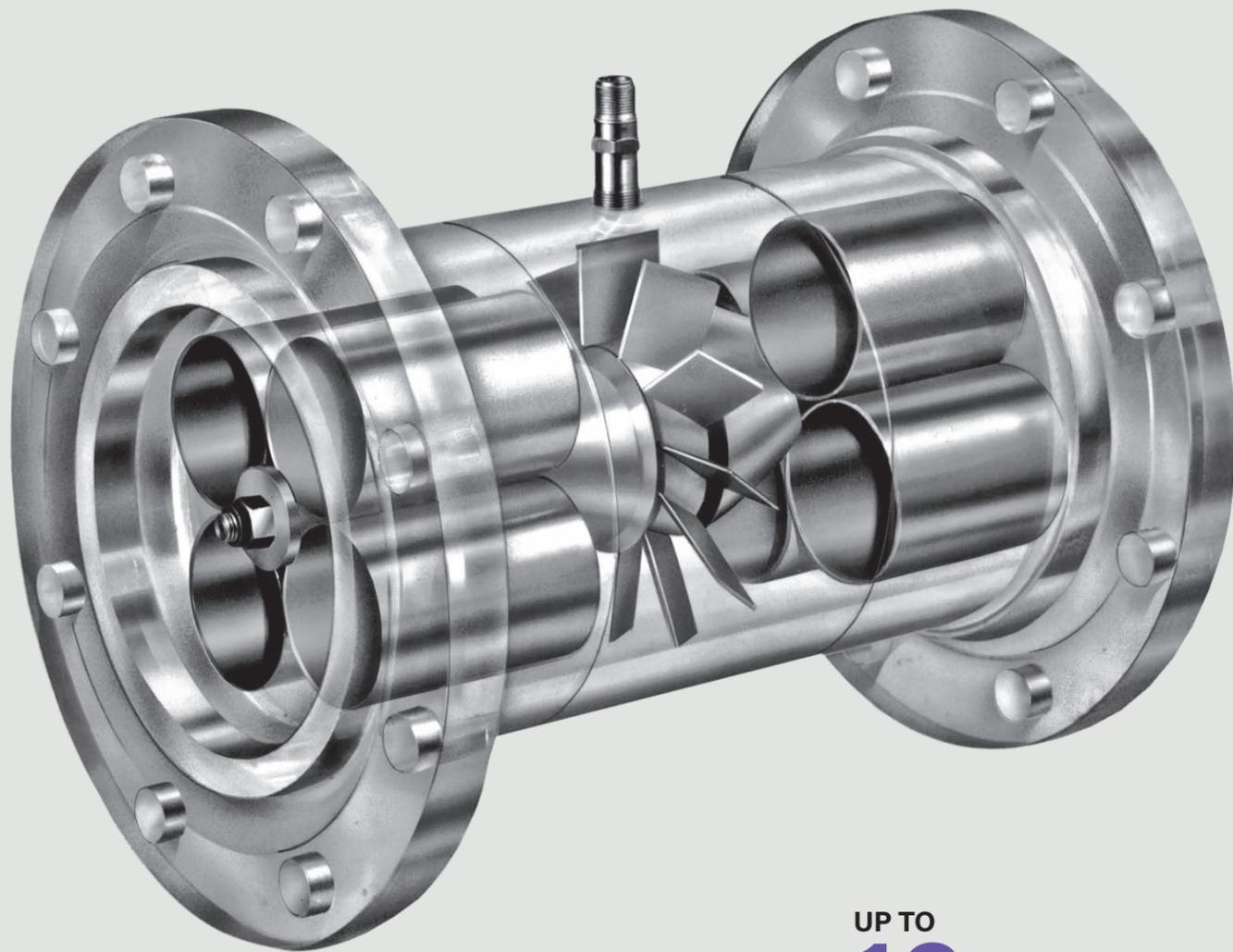
Gas turbine flowmeter technology enables efficient measurement of many types of gases. For reliable measurement, the gas stream must be chemically compatible with the stainless steel body and internals of the meter and free of solid particles larger than dust and all liquids beyond a film. With these limitations satisfied, a gas turbine provides strategic advantages across a diverse range of applications. Sensia offers three gas turbine options: the BARTON Series 7400* gas turbine flowmeter and NUFLO* measurement technologies in 2-in wafer and ball-bearing designs.

Applications

- + Custody-transfer measurement
- + Fuel gas consumption
- + Vapor recovery
- + High-pressure cryogenic fluids

Advantages

- + Flow rangeability
- + Low pressure loss
- + Accuracy independent of gas composition change
- + No power requirement



UP TO
10yrs

Low maintenance requirements:
Sealed, self-lubricating bearings
enable maintenance-free operation
for up to 10 years



	BARTON Series 7400 Flowmeter	NUFLO Technology 2-in-Wafer Flowmeter	NUFLO Technology Ball-Bearing Flowmeter
End connection types	Threaded and flanged	Wafer flanged	Threaded, flanged, hammer union, wafer, and grooved
Minimum nominal flowing gauge pressure,† psi [MPa]	100 [0.69]	1 [0.0069]	1,000 [6.89]
Maximum pressure,‡ psi [MPa]	6,000 [41.3]	3,705 [25.5]	15,000 [103.4]
Nominal meter sizes, in [mm]	¾ to 12 [20 to 300]	2 [50]	1 to 8 [25 to 200]
Repeatability, % of indicated flow	0.1	0.5	0.8
Linearity,§ % of indicated flow	1	2	3

† Meter performance is a function of the fluid density at flowing conditions. The pressure indicated is a typical nominal value. Consult the specifications for each meter type for details.
‡ Pressure may be less dependant on end connections selected.
§ Linearity is without application of the multiple K-factors. The NUFLO MC-III* flow totalizer or Scanner* flow computers can enhance the linearity achieved to near that of the repeatability specification. Linearity of ball-bearing NUFLO technology and BARTON* gas turbine measurement technology is limited by the minimum density specifications.

Operation

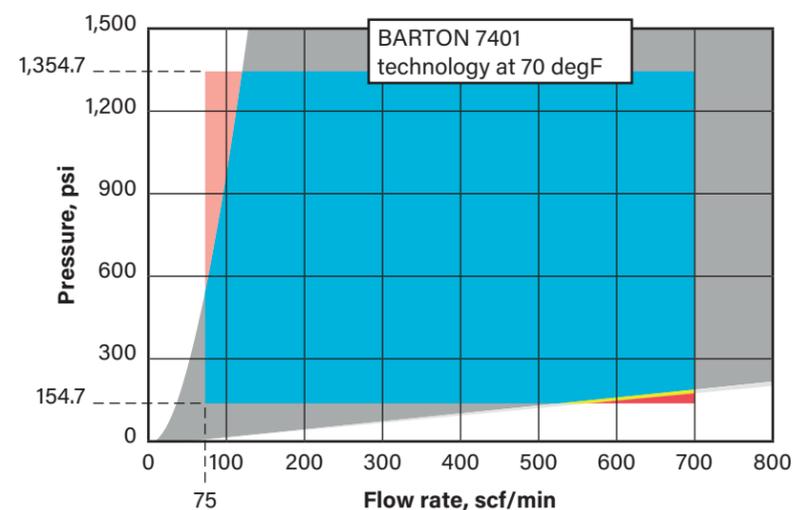
The rotor speed in a turbine flowmeter is proportional to the volumetric flow rate of the gas flowing across the blades. As the rotor turns, a reluctance-type pickup coil mounted on the meter body senses the passage of each blade tip and generates a sine wave output. Because the output from the pickup coil is digital pulses representing volume, they are an excellent match for electronic output devices; no analog to digital conversion is required. On all but the 2-in-wafer flowmeter, multiple coils can be added for redundancy or flow direction sensing.

The pickup coil can drive a variety of instruments, including totalizers, preamplifiers, flow computers, or remote terminal units (RTUs).

Preamplifiers transmit the coil signal over extended distances to remote instruments. All turbine instruments can be installed in any orientation, mounted directly to the turbine (subject to temperature limits) or remote mounted, and are available with intrinsically safe, explosion-proof, flame-proof, or weatherproof approvals.

Standard volume, mass, or energy may be determined by pairing the meter with a Sensia MC Series* flow totalizer when pressure and temperature are constant or with a Sensia Scanner flow computer when they are dynamic.

Sensia offers a sizing tool to assist in determining the performance characteristics of the turbine meters in individual applications. The tool can be accessed on the Sensia website.



Sensia tool sizing chart. Report from sizing software provides clear indication of meter suitability to specific applications.

BUNDLED SOLUTIONS

Save time and money by ordering a comprehensive meter system. The meter, companion electronics, and meter run are factory assembled, configured, and shipped to you ready for installation.



Preassembled explosion-proof NUFLO Scanner 2000 flow computer bolt-in system

BARTON Series 7400 Gas Turbine Flowmeter

BARTON Series 7400 flowmeters are designed for gas service in a wide range of industrial, commercial, pipeline, and aerospace applications.



BARTON Series 7400 gas turbine flowmeter

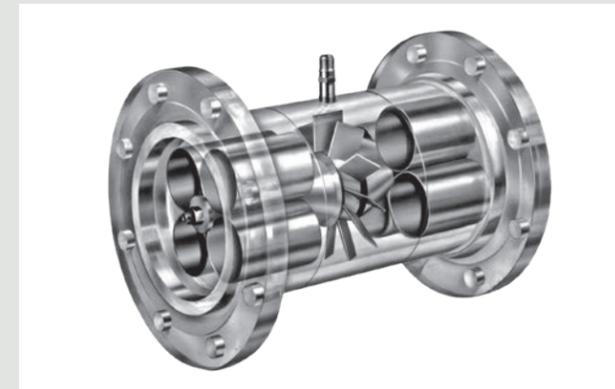
FEATURES

- + **High accuracy:** Custody-transfer-quality measurements with $\pm 0.2\%$ flow rate repeatability and a single K-factor linearity of better than $\pm 1.0\%$ reading over flow range
- + **Wide application:** Gas meters from oxygen to ethylene for natural gas production, gas transmission, petrochemical, transport, aerospace, and petroleum production and refining industries
- + **Responsiveness:** Rotor response in milliseconds for precision, even in rapidly changing environments
- + **Wide range:** Depending on the flowing gas density, the meter often provides a turndown ratio greater than 10:1; range extended with the addition of optional linearizing electronics
- + **Symmetrical bidirectional design:** Ideal for reverse flow applications in which flow capacities are the same in either direction; electronic options provide instantaneous flow direction sensing
- + **Compactness and efficiency:** Accommodation of large flow rates in a small meter and at a lower pressure drop; use with reduced-diameter block valves and meter runs saves on installation costs
- + **Low maintenance requirements:** Sealed, self-lubricating bearings enable maintenance-free operation for up to 10 years
- + **Unibody construction:** 4-in and smaller nominal pipe size bodies are machined from solid material, including the flange shape as applicable, eliminating pressure-retaining welds and related integrity concerns
- + **Integral pressure tap:** Precisely positioned to accommodate pressure measurement at the turbine meter

BARTON Series 7400 Gas Turbine Flowmeter Specifications

Compliances	Canadian Standards Association (CSA) certified for hazardous areas Class I, Division I, Group B,C,D; Class II, E,F,G; Class III, Enclosure 4 waterproof to USA National Electric Code (NEC) and Canadian Electrical Code (CEC) standards Explosive atmosphere (ATEX) certified, EEx d IIC Compliant to ANSI 12.27.01-2003 single-seal requirements Measurement Canada Custody Transfer Certification G-0210 Canadian Registration Number 0F0123.2C Available with CE mark for Pressure Equipment Directive (PED) 97/23/CE Supplied with companion electronics for Class I/Zone 1 explosion-proof, flame-proof, or intrinsic-safety rating	
Pressure rating†, psi [MPa]	Threaded meters	
	Connection size, in [mm]	
	<1 [< 25]	5,000 [34.5]
	1 [25]	4,400 [30.3]
	1.50 [40]	3,200 [22.0]
Meter sizes, in [mm]	Flanged meters	
	Pressure ratings for flanged meters are based on standard ASME B16.5 (Material Group 1.1 for carbon steel, Material Group 2.2 for stainless steel)	
	Threaded	0.75–2 [20–50]
	Flanged	0.75–12 [20–300]
	End connections	Threaded
Materials	Flanged	
	ASME B16.5 [BS EN 1759] DIN [BS EN 1092]	
	Rotor blades	430 stainless steel
	Bearings	440C stainless steel with dry-lubricant-impregnated Rulon® ball separators
	Body flanges	316 stainless steel
Process specifications	Internals	
	316 stainless steel; others by special order	
	Temperature range, degF [degC]‡	Standard: –20 to 302 [–29 to 150] Optional: –320 to 302 [–196 to 150]
	Pressure drop, psi [MPa]	1.8 [0.01] at maximum flow rate (based on air with density of 1.0 lbm/ft³ [16 kg/m³]); for specific flow rate values, see "Model Selection" section
Output	Gas density, lbm/ft³ [kg/m³]	0.08 to 4.5 [1.25 to 73]; other densities available
	Type	Sine wave
	Voltage	Varies with meter size and flow rate (typically 20 mV to 5 V peak to peak)
	Frequency	Proportional to flow

† Pressure ratings for standard 316 stainless steel threaded meters. For higher pressure ratings, contact the factory.
‡ This range is based on the temperature rating of meter bearings. Observe the temperature rating of companion electronics where applicable. Use remote mount electronics or electronics with temperature extensions to avoid temperature extremes.



BARTON Series 7400 gas turbine flowmeter (internal view)



BARTON Series 7400 gas turbine flowmeter (end view)

PERFORMANCE AND CALIBRATION

The average K-factor for each turbine is determined at the factory by using water as the calibration media. Performed at six different flow rates, this multipoint calibration verifies linearity and repeatability over a limited range of the meter capacity. The average K-factors derived in water (compared with those derived in gas) are within 1% deviation of each other. A water calibration is also an effective method to validate a meter in the field. Consult the factory for field water calibration procedures.

Gas calibrations can be valuable

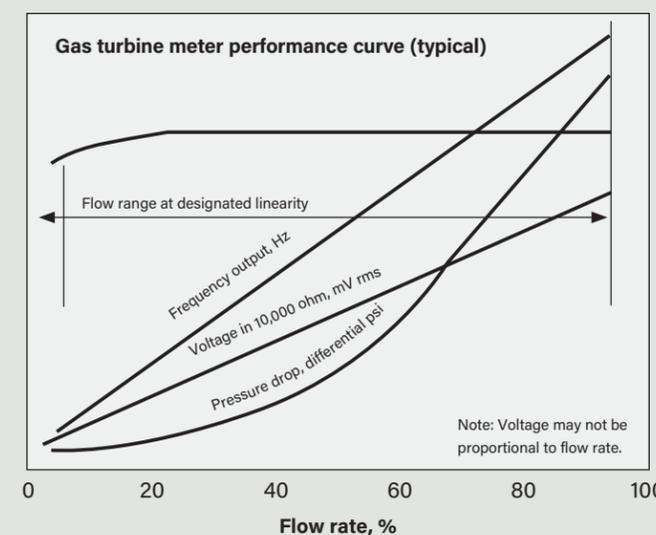
- + when verifying the low-end capacity of the meter as would be required to implement electronic linearization
- + for testing of upper-end capacity of the meter (full capacity testing can rarely be performed on water due to pressure drop issues).

Gas calibration should be performed on a gas density similar to the process fluid density.

Meter performance specified in this bulletin is based on historical gas calibration performed at independent world-class calibration facilities using gas media. Not included in our accuracy statement is any systemic bias the calibration lab may have. Repeatability is limited by gas laboratory precision; in water it is typically ± 0.02%.

Linearity indicates that no data point will exceed the average of all the data points within the linear meter capacity (normally 10%–100% capacity) as per International Society of Automation (ISA) standard RP31.1. Installation with straight pipe per American Gas Association Report 7 is required to achieve the specified linearity.

Meters should be installed with upstream filtration to isolate the meter from contamination and damage from liquids or solids.



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